



TWI Certification Ltd Welding Fabricator Certification Scheme

Registration Number 240264/GB Rev 0

This is to Certify that

Impressive Welding Limited

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***ROV / Trencher chassis, tooling and components. Valve
compensators. Protection cages. High integrity subsea and
welded fabrications. Repair & maintenance welding,
reclamation / overlay, coded welding. Fabrication and welding
of railway vehicle components.***

as shown on the attached Schedule

***The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements***

Full details are held on the TWI register of Certified Companies

George Gair

Chairman
Certification Management Board

[Signature]
Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

Impressive Welding Limited Ryton Industrial Estate Newburn Bridge Road Blaydon-on-Tyne NE21 4SQ	Registration Number 240264/GB Rev 0 Valid: 20 November 2024 to 19 November 2029 <i>(subject to satisfactory periodic surveillance)</i>
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Product range:

ROV / Trencher chassis, tooling and components. Valve compensators. Protection cages. High integrity subsea and welded fabrications. Repair & maintenance welding, reclamation / overlay, coded welding. Fabrication and welding of railway vehicle components.

Materials

Group 1 Carbon steels
 Group 3 Quenched and tempered steels
 Group 7 Ferritic stainless steels
 Group 8 Austenitic stainless steels
 Group 10 Austenitic ferritic stainless steels
 Group 22 Non heat treatable alloys
 Group 23 Heat treatable alloys
 Group 34 Copper-nickel alloys
 Group 35 Copper-aluminium alloys
 Group 43 Nickel-chromium alloys
 Group 45 Nickel-iron-chromium alloys
 Group 47 Nickel-iron-chromium-copper alloys

George Gair

Chairman
 Certification Management Board

Sheela Jayaram
Scheme Manager

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